A63

A63-SLRB12-95-M42

MONO 3°

Rigidity value (μm/kgf) P.258

Imbalance value(g·mm) N P.261

S

Fig. 1

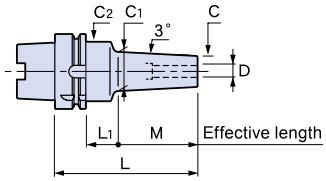
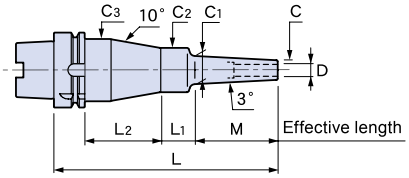


Fig. 2



Compatibility table for HRD-01S

[○] Available [×] Not available
[▲] Usable by raising the heating unit.→P.257
[★] Use heating coil No. 2.

A63-SLFA6-150 cv

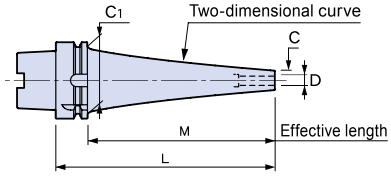
MONO CURVE

Rigidity value (μm/kgf) P.258

Imbalance value(g·mm) N P.261

S

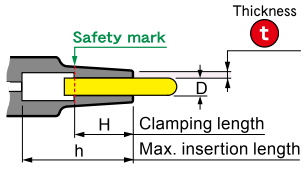
Fig. 3



■**Std.Access.**
- Coolant duct (fixed type) →p.246

■**Note**
- Swing type coolant ducts are available upon request. →P.246

■**Caution**
- Setting cutters･･･Be sure to insert the tool beyond the safety mark.



CV : Curve

Thickness

CODE	Fig.	ϕD	ϕC	t	L	M	L1	L2	ϕC1	ϕC2	ϕC3	H	h	Kg	N	S	Scale model
A63-SLSA3- 95-M 42	1	3	6	1.5	95	42	27	—	10.4	25	—	9	70	0.7	8.1	9.1	1
-120-M 67					120	67			13				95	0.8	9.2	14.7	4
-125-M 42					125	42	57		10.4	26			100	0.9	8.2	9.6	2
-150-M 67					150	67			13	25			125	0.8	9.3	15.8	5
-M 97						97	27		16.2						10.5	20.5	7
-155-M 42	2				155	42	33	54	10.4	26	40		130	1.2	8.4	9.9	3
-180-M 67					180	67			13	25	39		155	1.1	9.6	15.7	6
-M 97	1					97	57	—	16.2		—			0.9	10.6	22.2	8
-210-M 97	2				210		33	54		25	39		185	1.2	10.8	22.1	9
-SLRA3- 75-M 22	1	3	7.5	2.25	75	22	27	—	9.8	25	—	9	50	0.7	8.4	2.8	10
- 95-M 42					95	42			11.9				70		8.9	5.3	13
-105-M 22					105	22	57		9.8				80	0.8	8.6	3.2	11
-120-M 67					120	67	27		14.5				95		9.6	8.8	16
-125-M 42					125	42	57		11.9				100		9	6	14
-135-M 22	2				135	22	33	54	9.8		39		110	1.1	8.8	3.2	12
-150-M 67	1				150	67	57	—	14.5		—		125	0.9	9.8	9.9	17
-M 97						97	27		17.7					0.8	10.6	12.9	19
-155-M 42	2				155	42	33	54	11.9	25	39		130	1.1	9.2	6	15
-180-M 67					180	67			14.5	26	40		155	1.2	10	9.8	18
-M 97	1					97	57	—	17.7	25	—			0.9	10.8	14.6	20
-M127						127	27		20.8	36					12.6	15.7	22
-210-M 97	2				210	97	33	54	17.7	25	39		185	1.2	11	14.4	21
-M127	1					127	57	—	20.8	32	—		184	1.1	12.8	16.6	23
-240-M127	2				240		30	57			46		214	1.5	13.2	16.5	24

MST